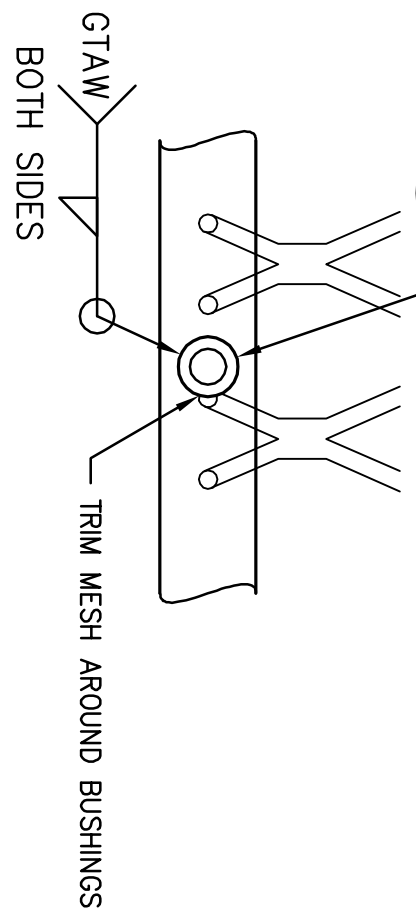


DRILL 5/16 (0.313) THRU  
CENTERED ON TUBE



DETAIL C  
SCALE 1:1  
CALL ALL BUSHING LOCATIONS

- NOTES:
1. THIS DRAWING IS A MODIFICATION TO INCORPORATE OPENINGS IN THE BASKET TO PROVIDE NEW PORTS FOR SURVEY EQUIPMENT. REMAINDER OF CONSTRUCTION REMAINS IN ACCORDANCE WITH DRAWING 94011. REVISION 1.
2. LOAD TESTING IN ACCORDANCE WITH ENGINEERING REPORT BR49019, REVISION 0, MUST BE COMPLETED TO DEMONSTRATE STRUCTURAL STRENGTH OF THE MODIFIED ASSEMBLY.
3. THE FOLLOWING LOCATIONS MUST BE INSPECTED AFTER EACH TEST IS APPLIED:
  - A. REMOVE ALL BARRIERS AND BREAK SHARP EDGES.
  - B. PRIOR TO ASSEMBLY, FILL ALL (0.125") VENT HOLES IN ASSEMBLY FOR VENTING OF WELD GASES.
  - C. AFTER WELDING IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROCKET WELD.
  - D. WELDING OF 4130 STEEL TO BE COMPLETED BY GRAM METHOD TO AWS D6905.
  - E. 4130 AND 1018 STEEL WELDING ROD SHALL CONFORM TO ARJOS-2 OR EQUIVALENT.
  - F. THROUGHPUT, DECREASED AND POWER COAT BASKET ASSEMBLY AFTER WELDING.
  - G. THROUGHPUT, DECREASED AND POWER COAT COVERS.

[illegible]